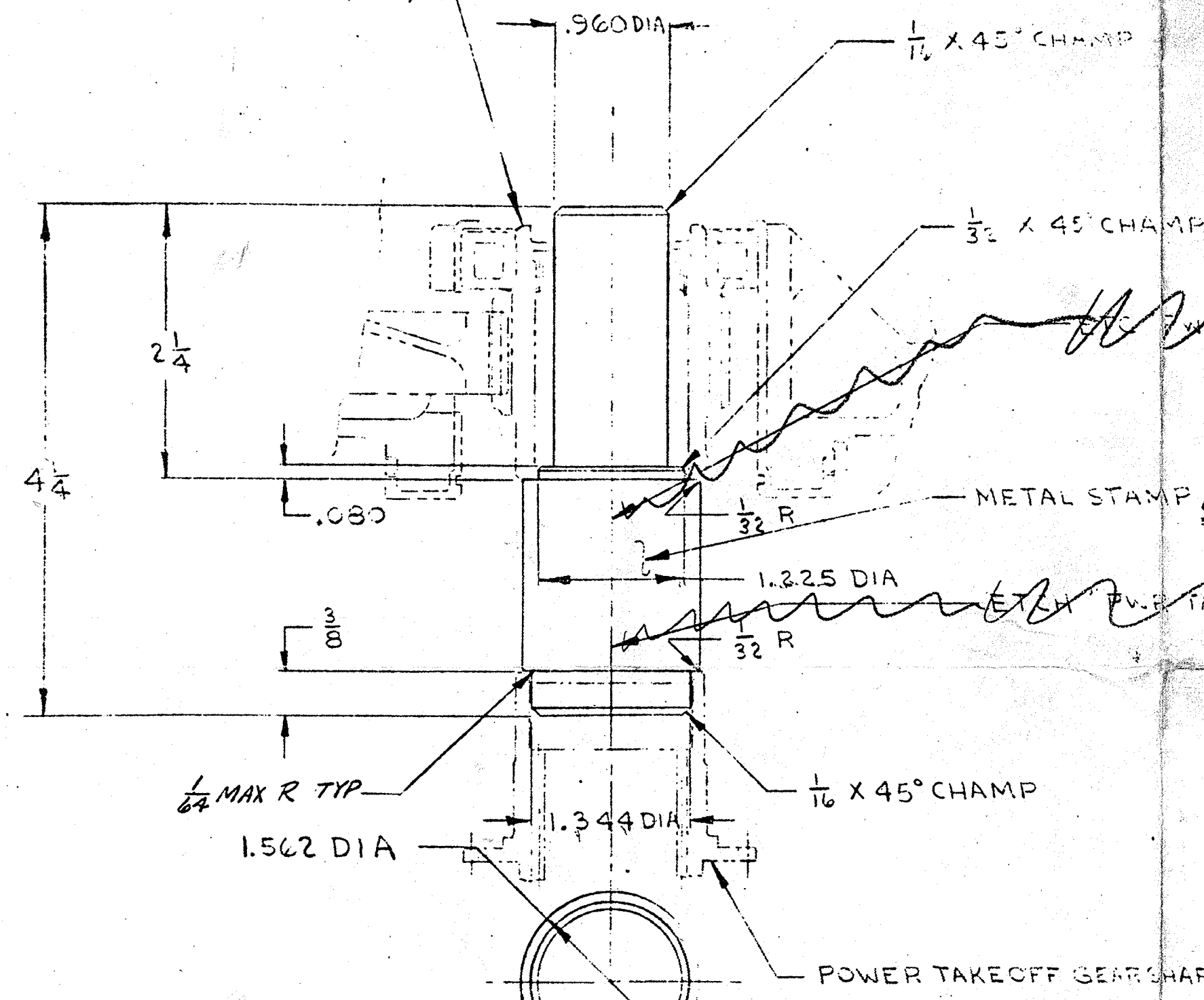


6796948

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVAL

POWER TRAIN WINE GEAR (REF)



SHOP COPY

6796948

SHT 1 OF 1

NOTE:

1. METAL STAMP IN LOCATION SHOWN WITH $\frac{1}{8} - \frac{3}{16}$ HIGH FIGURES THE FOLLOWING: (a) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON" (b) VENDOR'S NAME OR TRADEMARK.
2. CADMIUM PLATE PER AMS 2400 DIM. MUST BE MET AFTER PLATING.

AMS 2400
NUMBER
SPEC SUMMARY (REF)

SPECIAL INSPECTION AND TEST REQUIREMENTS

WHEN PART OR ASSEMBLY REQUIRES MAGNETIC AND/OR FLUORESCENT PENETRANT INSPECTION, THERE MUST BE GOVERNMENT CERTIFIED OPERATORS AND INSPECTORS. WHEN PART OR ASSEMBLY REQUIRES WELDING, OPERATORS AND EQUIPMENT MUST BE GOVERNMENT CERTIFIED. IN ADDITION, FACILITIES HAVING GOVERNMENT SOURCE INSPECTION MUST HAVE GOVERNMENT APPROVAL OF X-RAY, HEAT TREATMENT, ANODIZING AND PLATING EQUIPMENT WHERE APPLICABLE.

ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PROCURED TO THIS DRAWING INCLUDING REPLACEMENT SPARES, ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION MIL-Q-9858 AND USAF SPEC NOTICES THERETO, AND TO TESTING PER SPECIFICATIONS AND BULLETINS GOVERNING THE QUALIFICATION, APPROVAL AND RELIABILITY OF ALLISON PRODUCTS. MRB PROCEEDURES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

USED ON ENGINE MODELS:
T63-A-5, YT63-A-5, -3, -1

UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE	
TOL. ON ANGLES:		DRAWN		6-25-62	
TOL. ON THREE PLACE DECIMALS: .010		CHECKED		WAG 6-28-62	
TOL. ON TWO PLACE DECIMALS: .005		CHK. DR.		2/11/62	
FOUR PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		METALLURGY			
MATERIAL		ENGR. 1		6-29-62	
SAE 4340		ENGR. 2		7-2-62	
HEAT TREAT		ENGR. 3		7-9-62	
RC 36-40		FINAL		R# 7-10-62	
RELOD OR PHASE		REVIEW APPROVAL			
SURFACE TREATMENT		INSPECTION			
SPEN NTE					

ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		
TITLE DRIFT-INSTALLATION AND REMOVAL		
ACCESSORY GEAR BOX POWER TURBINE DRIVE BEARINGS		
MODEL		
CODE	SIZE	QWS. NO.
73342	C	6796948
SCALE FULL		
SHEET 1 OF 1		

CONTROLLED DOCUMENT

AUG 02 2013

JOB NUMBER
01-5043

RELEASED FOR PROD.
DATE: 6/29/62 INT: JAG

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